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Installation instructions for CR 125/250 1992-94 & XR350 1983-85:

1. Review the photos and your owners manual before starting so you have an idea of the hurdles to watch out for.
2. Remove your number plate, handlebar mounts and stock upper triple clamp.
3. The frame bracket is manufactured to match the shape of your stock head tube but there are numerous variations that can come from the factory making the fitment vary from bike to bike. You must apply common sense when fitting.
4. There is a rubber seal on the top of the head tube, you need to trim the outer edge of this seal just enough to allow the frame bracket a secure seating spot against the steel head tube (see photo below). There is a small step inside the frame bracket that butts against the top of the head tube insuring it is on squarely. Avoid forcing it on beyond that step.
5. The welds on the head tube occasionally come up far enough to interfere with the frame brackets ability to fit properly. You must file or grind the welds (as pictured) enough so the frame bracket can slide down far enough to allow the "register" or "lip" on the inside of the machined ring to sit **flush** against the upper edge of the head tube. It is extremely important that this goal be achieved if you expect your frame bracket to stay on when resisting the forces the stabilizer during use. Once this is achieved, align the tower so it's in the center of the backbone of your bike and then tighten the bracket pinch bolt. Tighten the main nut and pinch bolts on the triple clamp back to stock specifications.
6. Grease & Install the tower pin . Adjust the tower pin height by moving the collar up or down as per your manual.
7. Install the handlebar clamp as per the manual guidelines and tighten the (4) bolts evenly.
8. Install the stabilizer to the barclamp using the (2) 6x 20mm Allen bolts provided. The stabilizer will bump the odometer on the XR as per the photo. If you prefer, Scotts offers a relocation bracket for the odometer as an option.
9. Some models may require reverse mounting of the stabilizer as shown in the bottom center photo.
10. Refer to your owners manual for initial settings and adjustments.
11. If you have any questions please call us for assistance. 818 248-6747.

