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Installation instructions for CR 125/250 1992-94 & XR350 1983-85:

1. Review the photos and your Owner's Manual before starting so you have an idea of the hurdles to watch out for.
2. You need 40mm clearance between the main bar and stock cross bar in order to physically fit the stabilizer in there.
3. Some stock crossbars can be "bowed" slightly and or we recommended you use bars with a higher or bowed crossbar.
4. Remove your number plate, handlebar mounts and stock upper triple clamp.
5. The frame bracket is manufactured to match the shape of your stock head tube but there are numerous variations that can come from the factory making the fitment vary from bike to bike. You must apply common sense when fitting.
6. Examine the head tube area for any welding slag or burrs that would dis-allow the frame bracket from fitting.
7. The welds on the head tube occasionally come up far enough to interfere with the frame brackets ability to fit properly. You must file or grind the welds (as pictured) enough so the frame bracket can slide down far enough to allow the upper edge the machined ring to sit **flush** against the upper edge of the head tube. It is extremely important that this goal be achieved if you expect your frame bracket to stay on while resisting the forces the stabilizer during use. Once this goal is achieved, align the tower so it's in the center of the backbone of your bike and then tighten the bracket pinch bolt.
8. Re-install the triple clamp and tighten the main nut and fork pinch bolts back to stock specifications.
9. Grease & Install the tower pin . Adjust the tower pin height by moving the collar up or down as per your manual.
10. Install the handlebar clamp as per the Owner's Manual guidelines and tighten the (4) bolts evenly so the gap is even between the upper and lower handlebar perches.
11. Install the stabilizer to the barclamp using the (2) 6x20mm Allen bolts provided. The stabilizer will slightly bump the odometer on the XR as per the photo. If you prefer, Scotts offers a relocation bracket for the odometer as an option.
12. Some models may require reverse mounting of the stabilizer as shown in the bottom center photo.
13. Refer to your Owner's Manual for initial settings and adjustments on the valving controls.
14. If you have any questions please call us for assistance. 818 248-6747.

