## XR 650R Standard mounting guidelines (refer to your owners manual also).

- 1. Before you start be aware you need handlebars with 40mm between the main bar and crossbar. Renthal makes bars with a "bowed" crossbar for more clearance (pictured) and or you can "bow" the stock steel crossbar slightly.
- 2. Install the o-ring from the stock dipstick onto the aluminum plug provided and install the aluminum plug into the dipstick hole. Using a screwdriver, wedge the tip into the slot that is cut into the frame bracket, just <u>slightly</u>, this will allow the frame bracket to drop right over the aluminum plug without scratching or chaffing. Align the bracket and tighten the pinch bolt. Grease and install the tower pin. Keep the tower pin greased, it must be allowed to float.
- 3. Throttle cables <u>must be re-routed</u> to pass <u>ABOVE</u> the left side tank bolt and <u>OVER</u> the top of the radiator connector hose in order to give them enough slack for re-routing. The cables must then pass under the bars and above the triple clamp as per this photo. Be sure they are not getting pinched at full lock. Wider or taller bars may require the cables to be re-routed on the rider side of the damper frame bracket (lower photos). We offer an optional cable guide that can be used with the IMS tank to keep the cables out of harms way. BE SURE THE CABLES DO NOT GET PINCHED AT FULL LOCK!
- 4. Install the handlebar clamp with the Scotts logo reading correctly from the riding position. Tighten the bolts evenly. Install the stabilizer using the (2) 6x20 Allen bolts provided.
- 5. Refer to your manual for initial settings and how to adjust your stabilizer to suit your needs. If you have any questions, please call. We are here to help you. Phone: 818 248-6747 or visit our website at www.scottsonline.com





How to spread the frame bracket for easy installation.



This photo shows the molded cable guide we offer to help guide the cables using the IMS tank. Exceptionally tall or wide bars will stretch the cables too far. For applications where the cables are too short you must purchase longer cables.



10 time Winner Johnny Campbell Team Honda's Baja 1000 Race bike



Optional "Forward mount kit" shown with Speedo relocation bracket and Scotts Billet Triple clamp kit.