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### XR 200 84-05 / XR250 84-95 / CRF150F / CRF230F installation guidelines:

1. Review the photos before starting so you have an idea of the hurdles to watch out for. This sheet fits several models.
2. Remove your number plate, handlebar mounts and stock upper triple clamp.
3. The frame bracket is manufactured to match the shape of your stock head tube but there are numerous variations that can come from the factory making the fitment vary from bike to bike. You must apply common sense when fitting.
4. There is a rubber seal on the top of the head tube, you need to trim the outer edge of this seal just enough to allow the frame bracket a secure seating spot against the steel head tube (see photo below). There is a small step inside the frame bracket that butts against the top of the head tube insuring it is on squarely. Avoid forcing it on beyond that step.
5. The welds on the head tube occasionally come up far enough to interfere with the frame brackets ability to fit properly. You must file or grind the welds (as pictured) enough so the frame bracket can slide down far enough to allow the "register" or "lip" on the inside of the machined ring to sit **flush** against the upper edge of the head tube. It is extremely important that this goal be achieved if you expect your frame bracket to stay on when resisting the forces the stabilizer during use. Once this is achieved, align the tower so it's in the center of the backbone of your bike and then tighten the bracket pinch bolt.
6. Reinstall the triple clamp and tighten the main nut and fork pinch bolts on the triple clamp back to stock specifications.
7. Install the Scotts one piece upper barclamp and tighten the (4) bolts evenly, the Scotts logo goes toward the front.
8. Install the stabilizer to the barclamp using the (2) 6x 20mm Allen bolts provided.
9. Install the tower pin using light grease, allowing it to float. See owners manual for how to adjust the height.
10. Depending on your bike and accessories, occasionally the tower will need to be cut to achieve the correct height. Mark and cut in these cases according to the photos below and following the guidelines in your owners manual.
11. Refer to your owners manual for initial settings and general mounting guidelines.
12. If you have any questions please call us for assistance. 818 248-6747.

