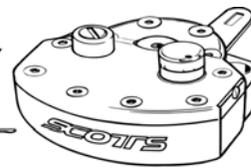


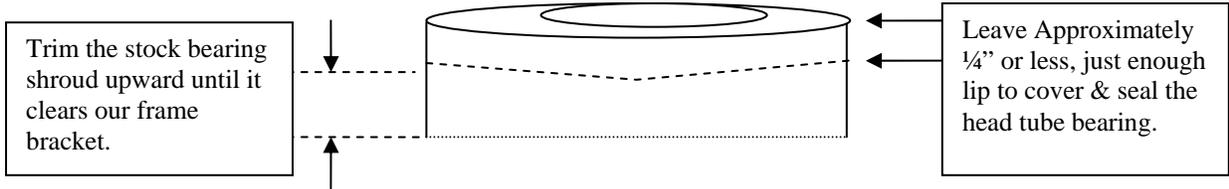
SCOTTS
Performance Products



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GAS/GAS # 5972-01 installation guide:

1. Gas/Gas models will vary slightly, Worldwide, so these are generic installation guides to help you. Since they ship different forks using different triple clamp combinations, there is no such thing as clearly defined “standard” parts for these model bikes.
2. Photos may not be your exact model but depict the identical installation guidelines.
3. View the photos first so you get an idea of how the whole kit looks and progresses during assembly.
4. Block the front tire securely before removing the top triple clamp, so the tire cannot move or roll forward.
5. Once the triple clamp is loose, the forks can roll away from the bike completely, so block it securely!!
6. Remove the top triple clamp by loosening the main nut and the fork pinch bolts.
7. Remove the jam nut that holds tension on the head bearing, paying attention to how tight it is now, so you can adjust the tension on the bearing appropriately when re-assembling.
8. Remove the plastic, tin or nylon-bearing shroud and modify it as per the diagram provided. It needs to be shortened as much as possible without exposing the bearing but at the same time allowing the frame bracket as much frame to bite onto as possible. Option: you can order the 1999 Gas/Gas version from your local dealer, which is pictured on this sheet and seems to work best for sealing the bearing and being out of the way. On some models, the kit we provide comes with a new shortened bearing shroud cover, but not all models.
9. The goal is to allow the bearing shroud cover to seal the bearing but still spin freely without binding.
10. Trim the cover up high enough to match your satisfaction and then de-burr the inner edge.
11. You can finish the edge of the shroud so it’s square by sanding it with a block with a piece of 80-grit sandpaper.
12. Be sure to heavily grease the bearing while the cover is off. This will help protect the bearing. Keep the grease on the bearing only and remove any excess where our frame bracket clamps or the bracket won’t stay tight.
13. Install our bolt-on frame bracket and slide it down so the clamping surface mates to your head tube (grease free). Align the frame bracket so it’s straight on the backbone of your frame and tighten the pinch bolt.
14. Install your newly modified shroud cover and be sure it seals and spins freely.
15. Re-install the triple clamp in the reverse order and upon tightening; be sure the bearing shroud is still not binding or rubbing the frame bracket. As close as possible but not touching.
16. Re-tighten all your triple clamp bolts. Grease the tower pin so it floats freely in the frame bracket.
17. Install the upper one piece Scotts barclamp and snug the 4 handlebar bolts evenly.
18. Install the stabilizer to the barclamp using the (2) 6x20 Allen bolts. Align the tower pin into the linkarm slot.
19. On some models, the tank bolt is right underneath the frame bracket. These models may need a shorter tank bolt to clear the frame bracket when removing the tank and/or very slight radius filing on the plastic tank nose.
20. If your gas cap vent tube interferes with our frame bracket, you will have to relocate the vent tube. Some users simply zip tie the vent tube to the frame bracket post or it can be relocated by drilling and tapping a new hole elsewhere.
21. Refer to your Owners Manual for initial settings, adjustments and final general mounting guidelines.
22. If you have any questions or problems, please feel free to call us. We are here to help you.



Optional bearing cover:

This photo shows the 1999 Gas Gas version shroud-seal and covers which seems to work better than the stock nylon cover they use now. This version gives the best grip for the stabilizer frame bracket to bite onto the frame.

This version is available from you're local Gas/Gas dealer.