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KTM 690E and 690SMC mounting guidelines Kit # SUB 3528:

- 1. View all the pictures first, to get an idea of the concept of what is being described. Be sure you understand that the black plastic shrouding around the key is going to need cutting in order for this kit to be mounted, a simple operation.
- 2. Note: pictures show silver parts in some cases to help you define how they go. Actual production parts are black.
- 3. This kit will raise the bars approximately 20mm, normally an improvement to this bike, but be aware before starting.
- 4. Remove the 4 bolts that hold your handlebars tight. Lay the bars forward out of the way.
- 5. Remove the stock lower perches from the triple clamp by removing the Allens and tapping on the perches.
- 6. Install the new Rubber SUB mount assembly by following the separate sheet included for assembling the rubber sub mount to the upper triple clamp. Tighten the Allen bolts provided to the Ktm specifications for handlebar mounts. Check your Ktm manual for those specs.
- 7. Install the stock lower perches to our Sub mount adapter using the stock Allen bolts, and remember the stock perches can be reversed to achieve different bar positions. The most popular position is with the perches closest to the rider.
- 8. Install the bars and tighten the bolts so the gap between the upper and lower perch halves is equal.
- 9. Remove the seat and both side panels. The side panels not only plug into the side but slide upward out of slots in order to be removed. See the pictures on which bolts to remove. Remove the 2 bolts that hold the CDI box on the right side and unplug the hose from the nipple, <u>do not try to pull the nipple out of the plastic</u>.
- 10. 08-10 models: Using a pen, depress the center of the "push pin retainer just behind the key switch, to release it.
- 11. You can now fold the black side covers back out of the way in order to install the frame brackets.
- 12. Remove the seat bracket and just loosen the 2 key mounting bolts under the frame, to help align the key later.
- 13. Install the upper frame bracket plate so it drops over the key and the 3 fingers on the back align with the cross member.
- 14. Slide the bottom plate in under the frame rails, and engage the (2) bolts, but <u>do not</u> tighten yet. This bottom plate can only be installed one way with the open side of the "u" facing toward the front of the bike. The idea here is to allow all these parts to find a comfortable, aligned seating point <u>before</u> tightening the bolts.
- 15. Once in place tighten the key mounting bolts first. Now move the top plate toward the front of the bike, almost touching the head tube or wherever it aligns best with the key cylinder and frame rails. Tighten the top plate bolts to 6 ft lbs. The spacer between the top and lower plate will allow you to tighten the bolts without bowing the plates.
- 16. Tighten the (2) Allen bolts provided that hold the frame bracket tower to the top plate. This part is very close to the head tube and the key cylinder. If interference exists, loosen all the bolts again and find the best spot before tightening.
- 17. Grease the tower pin and drop it in the tower. Keep it greased and free to float which insures proper alignment.
- 18. Install the stabilizer to the SUB mount after aligning the slot in the linkarm with the flats on the tower.
- 19. Turn the bars full lock left to right and be sure nothing is binding and that, the cables are free to move and not binding.
- 20. Start the bike and slowly turn the bars again to full lock to insure the cables are free to move and not binding.
- 21. Cut the plastic shrouds as per the photo guidelines until it fits the way you like it. Polish edges with 400 grit paper.
- 22. Reinstall seat bracket, side panels and CDI box in the reverse order that you took them off.
- 23. The stabilizer has 3 fully adjustable valving systems. Start with softer settings and work up to where you like it.
- 24. On Rare occasions, the key may need very slight trimming in order to clear the linkarm in the locked position. File.
- 25. See your owner's manual for "How to" adjust the stabilizer initial settings.
- 26. If you have any questions, please feel free to call us.



Remove screws here to remove left side panel



Remove here is you want to take the entire panel off



Just loosen the key bolts a little on both sides to help alignment



Move the top plate around until it's centered



Slide the lower plate in underneath the frame rails and center so it's happy



Now is the time to install the SUB mount assembly. We've supplied a separate installation sheet for assembling the Rubber Sub Mount to the triple clamp, showing the assembly order.





Cut the plastic key cover to suit your Style for matching the side shrouds.

This is the correct tower pin height for each model. Flush with the top of the linkarm is ideal on this model. Be sure the tower pin does not extend through the slot too far as it should not be able to make contact with the damper body. Keep the tower pin greased in the tower hole so it's free to float.



Cut the stock plastic key shrouds along the dotted lines until they match your frame to your satisfaction. After you cut the plastic, use 400grit sandpaper to make the edges smooth again.

