



Suzuki RM 125/250 2002-03 installation guidelines:

1. Refer to your Owners Manual for the general mounting guidelines and pitfalls during mounting.
2. Remove your front number plate, upper handlebar clamps and upper triple clamp.
3. Loosen the nuts on the bottom side of your triple clamp that hold the handlebar perches tight. Remove the bottom rubber cone and replace it with our supplied aluminum cone and re-tighten. This allows for proper clearance later.
4. Examine where the backbone meets the head tube (lower right picture), occasionally the welds can be too high, which will prevent the bolt-on frame bracket from fitting securely. The frame bracket must drop down, ideally flush with the top of the head tube, and/or bite enough of the head tube area if you expect it stay in place. Most frames will require some filing around the rear welds of the head tube. This should be done with a square edge file. Try not to change the diameter dimension of the head tube where our frame bracket will bite (middle top picture). You also need to get the frame bracket down far enough to allow the Triple clamp cone (underside) to clear it during turning.
5. Align the frame bracket tower with the backbone of your frame so the frame bracket is straight and tighten to 6 ft lbs.
6. Re-install your triple clamp and torque the main nut to the factory specs. (Don't forget to tighten the fork pinch bolts).
7. Install the Scotts one piece upper barclamp and tighten the (4) bolts evenly, the Scotts logo goes toward the front.
8. Install the stabilizer to the barclamp using the (2) 6x 20mm Allen bolts provided.
9. Install the tower pin using light grease. It should float in the hole. See your owners manual for the proper adjustment.
10. Your Owners Manual will also explain the valving and initial stabilizer settings. Read your manual carefully.
11. If you have any questions please call us as 818 248-6747 or email us at service@scottsonline.com.

