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Installation guide for: SUZUKI SV650 03-11 and SV1000 03-05 Converted to clip on bars (NOT FOR "S" models).

- 1) This kit is designed for use solely with "clip-on" type bars only, converted from the standard SV upright bars. This kit is designed to eliminate the stock upright handlebars on the SV. You should have the clip-on bars installed already and your stock upright bars removed. (Note: The kit used for the stock upright bars requires different parts and different instructions as does the kit for the **SV650S / SV1000S), the parts are not interchangeable.**
- 2) It is mandatory to use **Blue** Loc-tite on all bolts. We promise they will come loose if you don't..
- 3) Utilizing the stock 10mm holes in the triple clamp, install the new triple clamp damper mount as per the photo (TC mount-part # 22-0023-80). You need to insert the provided 10x30mm bolts through the triple clamp first, start the bolts in the TC mount and slowly tighten each one pulling the TC mount down to the triple clamp surface. Tighten securely, using Loc-tite. Be sure this TC mount is setting down flush on the triple clamp surface. Remove or modify any obstructions such as carbon fiber deco plates that would prevent a flush mounting.
- 4) Remove the stock front tank bolts but retain the stock washers, they will sit between the rubber tank biscuits and the bottom of our frame bracket. Install the new Frame Bracket Tower #22-8647-00). There is a no front or back to this part, note the picture! Install the longer tank bolts supplied, through our frame bracket and into your tank mounting holes, retain the stock grommet bushings.
- 5) **Optional: only if you are using the kit that raises your tank higher, you install the spacers under the tank bracket now. The frame bracket (# 22-8632-00) mounts on the upper side of the tank bracket. (Note: the tank-spacer kit uses a different frame bracket than the non-tank-spacer-kit and cannot be interchanged.)**
- 6) Grease the tower pin and drop it in the tower pin hole. It is designed to "float" and requires no retaining devices. Keep the hole and tower pin portion lightly greased.
- 7) Install the damper using the (2) 6x20 Allens. The link arm slot aligns with the flats on the tower pin. Double check to be sure the bottom of the damper and 15mm nut clears the large triple clamp nut. We've machined this to be very close.
- 8) Read your damper manual for initial settings on the controls. A separate page describes each valving circuit control. Start with softer (counter clockwise) settings. Normally where we set the unit is a good starting point, which in most cases is usually 8 clicks out, from full clockwise on the base valve.
- 9) The base valve controls the immediate feel of damping forces exerted.
- 10) If you have any questions regarding fit or any other parts of these instructions, call us. We want to help you!
- 11) Please visit our website at: www.scottspower.com for photos and other products.

