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INSTALLATION INSTRUCTIONS FOR: *Ducati Monster 1999-01*

- 1) It is essential to use **Blue** Loc-tite on all nuts and bolts. Remove any other steering stabilizers.
- 2) Cover the tank with an old sweatshirt or protective device so you don't scratch it.
- 3) General concept for this mount: The new key cover is the anchor point for the stabilizer, so it must be fitted correctly as per the instructions below. The base of the new key cover **must** sit flush all the way around to provide the support needed. The bolt lengths are critical, so be sure you read the instructions carefully so you know which bolts go in which spots!
- 4) Remove the (4) 8x85mm Allen bolts that hold your handlebars tight. There are plastic plugs in the tops of these bolts that must be removed before you can access the Allen head. Replace the stock top barclamp with the one provided in the kit.
- 5) Tighten the 4 bolts evenly so the gaps between upper and lower perches, front to back, are even.
- 6) Remove the (2) 6x12mm Allen bolts and the plastic key cover that covers your key switch.
- 7) Fit the new billet aluminum key cover over the key switch and be sure the new cover is sitting down flush all the way around on the frame. It needs to be touching the frame to function properly. We've machined this part to fit precisely on the bike but each bike can vary slightly due to machining variations from the Ducati Factory. The **new** key cover should center itself by locating on the 2 spacer/nuts underneath. You might need to loosen the 2 bolts on the underside of the frame to allow those spacer/nuts to find their centering point on our key cover.
- 8) Note: Your stock key switch itself has a casting knob near its base that could restrict our new cover from sitting all the way down flush. We've machined a clearance notch inside our part for this knob to fit into, but it is possible it could vary from bike to bike, which might require a bit more clearance filing. Be sure the key cover is sitting down flush against the frame.
- 9) We've machined the key cover to fit over a 20mm spacer nut / .805". If for some reason the stock "spacer/nuts" are too tall, you may have to file them slightly to allow the Billet key cover to sit down flush and touch the frame.
- 10) Once the key switch cover is flush against the frame, all the way around it's base, retighten the bolts that hold the spacer/nuts secure from the under side of the frame using Loc-tite. Reinstall the (2) 6x12mm stock key cover bolts to a maximum of 6-ft/lbs. The stock key cover bolts are designed to engage 6mm of thread in the spacer nut. **Do not** be tempted to **use any longer bolts than 6x12mm** or they can prematurely bottom out which will keep the key cover from tightening. Shorter than 6x12 or if the cover is not flush, makes it possible to damage the threads. Double check these key-cover bolts after your first ride, as they may loosen after initial movement from the damper.
- 11) Grease the tower pin lightly and drop it in the tower-pin hole. It is designed to "float" and requires no retaining devices.
- 12) Install the stabilizer using the (2) 6x20 Allens. The link arm slot aligns with the flats on the tower pin.
- 13) Read your damper manual for initial settings on the controls. A separate page describes each valving circuit control. The damper is infinitely adjustable and totally up to the user to find their preference. Normally where we set the unit is a good starting point, which in most cases is 8-9 clicks out from full clockwise on the base valve.
- 14) If you have any questions on anything, just call us, we want to help you! Phone numbers are at the top of this page.
- 15) Please visit our website at: www.scottspower.com for photos and other products.

