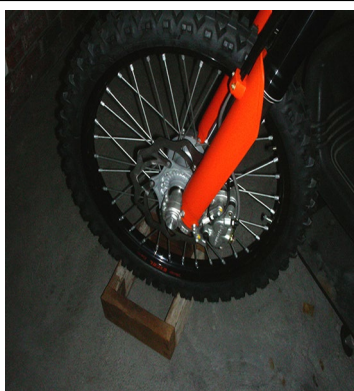




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Gas Gas / Sherco Installation guidelines (6067):

1. Each bike varies with regard to welds and gussets. Review the photos first to get the idea of what needs to be done.
2. These photos may not be your exact model but depict the same concept of what must be done.
3. Using a tie down, hook it on the front axle and then up and over the backbone to the other side to secure the forks to the frame. Block the front tire securely before removing the top triple clamp so the tire cannot move at all. See photos.
4. **Warning: Once the triple clamp is loose, the forks can roll away from the bike AND it happens very quickly.**
5. **The main triple clamp stem bolt adjusts the tension on the steering head bearings.** Make note of its tension before removing and do not over tighten the bolt. It should be seated just enough to take the play out of the bearing.
6. Remove the triple clamp taking note of how tight the main bolt is on Sherco's, and or the Jam nut underneath the triple clamp on Gas Gas, as these control the tension on the head tube bearings and should re-tightened to the exact amount of tension that there to start with equaling no play, but free to turn fully. Remove the head tube bearing shroud (cover).
7. Grease your bearings while you have them exposed. (Keep the grease off the area where our frame bracket mounts!).
8. The goal: to allow the frame bracket to clamp cleanly & squarely around head tube without touching the new shroud.
9. Each bike seems to have, not only different welds, but slightly different gussets. Evaluate your individual bike to determine the best fit. Everything on or around the head tube where the bracket will clamp to, should be examined and corrected if it might prevent a clean tight fit. Do not file away paint on the head tube, we've machined the bracket to fit the diameter of the head tube "including" the paint. Only file welding slag or imperfections causing the head tube not to be round. The frame bracket is a precision machined part to match the diameter of your head tube.
10. Some models have stainless shims between the triple-clamp and bearing, those should be retained.
11. Install the frame bracket, align it so the tower post is in the middle of the backbone of the frame. Do not tighten the pinch bolt on the bracket until you install the new shroud and locate it properly so as not to touch the frame bracket.
12. Install the new bearing cover we provided. It is shorter than your stock cover to allow clearance. Avoid having the shroud make contact with the frame bracket but be as close as possible. Too close and it will squeak when turned.
13. Gas Gas: A small amount of grease on the new bearing shroud holds it in place on the jam nut during installation.
14. Re-install the triple clamp carefully, as now is the time when the forks may want walk away from the bike. Do not pound on the triple clamp, align the stem hole by slightly moving the forks, it should slide on easily once aligned.
15. Sherco: Tighten the main bolt tension according to your manual, and all the remaining triple clamp & fork pinch bolts.
16. Be sure the cables are routed as they were from the factory. Turn the bars full lock, left to right, and verify the cables are not pinched or in harm's way. Be sure you tightened the frame bracket pinch bolt as well. 6-8 ft lbs is good.
17. Install the handle bar clamp so it matches the handlebar position you specified during ordering. See your owner's manual if you suspect something is mis-aligned. Basically the tower pin on the frame bracket should be in the middle of the slot of the link arm, this means it's correct. The manual explains how to verify this correct position.
18. Tighten the bolts evenly on the Barclamp so the gap between the front and back bolts are even.
19. Grease the tower pin shaft and drop it in the tower. Keep it greased and free to float which insures proper alignment.
20. Install the stabilizer so the flats on the tower pin match the slot in the linkarm and tighten the 2 Allens for the damper.
21. See your owner's manual for initial settings. Reminder: the jam nut on GasGas adjusts tension on the head tube brgs.
22. If you have any questions, please feel free to call us, we are here to make sure you get it installed correctly.
23. The large knob and cable guide shown in the photos are options that can be ordered separately.



Block the front wheel & forks



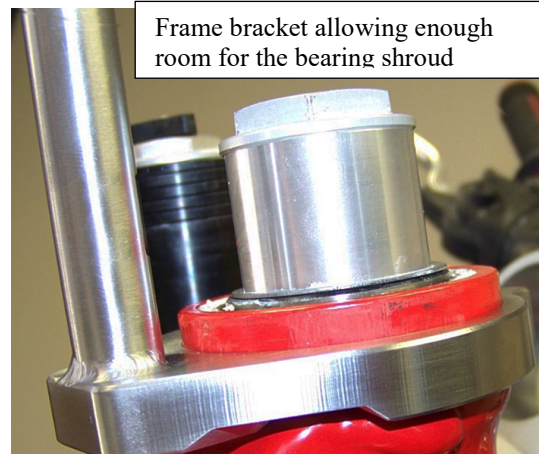
Using a tie down secure the front forks to the frame.



Using a sharp file, file away any slag that will prevent the frame bracket from fitting tightly around the head tube.



File any weld slag away that will prevent the frame Bracket from fitting securely around the frame



Note how the tower pin is in the middle of the slot on the link arm. The large knob and cable guide in the picture are options that can be purchased separately.



Note how the tin shroud is close but not touching the frame bracket.

